Keynote



Joel H. Benkie Vice President, Operations, Parker Aerospace

As Vice President of Operations, Joel Benkie has financial and operational responsibility for five divisions of Parker Aerospace: Air & Fuel, Aircraft Wheel & Brake, Gas Turbine Fuel Systems, Nichols Airborne and Stratoflex Products.





In Pursuit of Supply Chain Excellence "As Good as it Gets"

Joel Benkie
Vice President of Operations
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Supply chain excellence is a reflection of multifunctional excellence within the company



What do these firms have in common?

A&P MGM TWA

JP Stevens CBS Holiday Inn

Levi Strauss Firestone Timex

Kodak K Mart Woolworth

Zenith Arthur Anderson Westinghouse

Polaroid General Motors RCA

Sears Armour U.S. Steel

Singer Texas Instruments AT&T



What do these firms have in common?

They were all voted "as good as it gets".



"It's no wonder that change and innovation is so difficult for established firms. They employ highly capable people – then set them to work within long established processes, business models and cultures that doom them to failure"

Clay Christensen Harvard Business Review





Companies that stay successful:

- Understand the pressures, act appropriately
- Invest in innovation and improvement whether times are good or bad
- Make process management and improvement a priority
- Recognize the need to change. . . .in advance
- Allow their cultures to evolve and change
- Take appropriate risks, reward risk takers
- Respect non-traditional or controversial thinking

Companies that fail:

- Act, but don't act appropriately
- Are blinded by past success
- Maintain a rigid devotion to the status quo
- Allow their strength to become weaknesses
- Suffer from active inertia



Active Inertia

We act on an issue but our actions are not the appropriate response or we simply rationalize away the issue. Comments often associated with active inertia:

- "Our processes are so well tuned our company can run itself"
- "If we do that, it may upset our customers"
- "Our company always makes it's numbers"
- "We are the best in our industry"
- "We need to maintain out gains"
- "The Aerospace Industry is Different"
- "It is our policy to always promote from within"
- "Our culture is rooted in tradition"
- "We know the keys to our success"
- "But this is our core competency"
- "We will never change our core values"
- "Our company is the best in the industry...if we're not doing it, no one else is"



Social and structural inertia are useful so long as environmental conditions are stable or changing slowly. However, when the situation changes dramatically, we know that managers typically:

- Increase commitment to the status quo
- Decrease vigilant information search
- Increase conformity pressures

Or...Do More of What We Do Best!



Why is Change Management Important Now?

Yesterday

- Highly vertically integrated
- Component purchases
- North American focus
- Cost plus mentality
- Resource availability
- Highly mechanical
- · P.O. placement
- High volumes

Today

- Highly outsourced
- Systems and subsystems
- Global reality
- Market driven prices
- Lean
- More electronic
- Supplier management
- Mixed model



Role of the Change Leader

- Recognize the signs of active inertia
- Redirect activity to the appropriate response
- Be a consistent role model to others
- Recognize, encourage, and reward appropriate risk taking
- Communicate business and organizational challenges regularly



Summary

Balancing all organizational challenges requires leaders to create an environment free of "organizational inertia."

Strategic Frames

The set of assumptions that determine how managers view the business

Processes

The way things are done

Relationships

The ties to employees, customers, suppliers, distributors, and shareholders

Values

The set of shared beliefs that determine corporate culture

Ambidexterity

Blinders

Routines

Shackles

Dogmas

Organizational Inertia



"The name of the game is not who is winning today, but who is proactively changing today to continue winning in the future."

Christine King CEO – AMI Semiconductor

"Any company who cannot thrive on change and innovation will wither from the boredom of repetition."

Glen Bradley CEO – CIBA Vision